NUCLEAR SAFETY VALVES

SEBIM® Sarasin-RSBD®





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2000-2020	SEBIM History
•	
• • • •	Launch of the implementation of the pressurizer safety valves modernization PRG2000 on the main French electricity company fleet
•	India MSSV for 4 indigenous PHWR reactors
• • • •	Collaboration with one of our major Chinese customer for 6 reactors in Fuqing, FangJiashan, Changjiang
2003 •	WEIR Valves & Controls FRANCE : SEBIM, CUIP, GITRAM & SARASIN Merging
2000	Contract for the First Hot solution in China (Tianwan 1&2)
1968-1999	
1998	Sebim Group joins the WEIR GROUP
1994 •	First installation of the Sebim MSSV on Russian design reactors (Kozloduy 1 to 4 and Ignalina 1&2)
• • • 1983 • • • • • •	Nuclear contracts awarded to SEBIM for export to : Belgium, China, England, Korea, South Africa, Switzerland
1981 •	Purchase of RSBD society & creation of C.U.I.P society
1979 •	Main French electricity company valves tests on two-phases burst type installation - INDIRA loop (Chatou)
	Boilers fitted with SEBIM valves
• •	Development of autonomous pilot safety valve

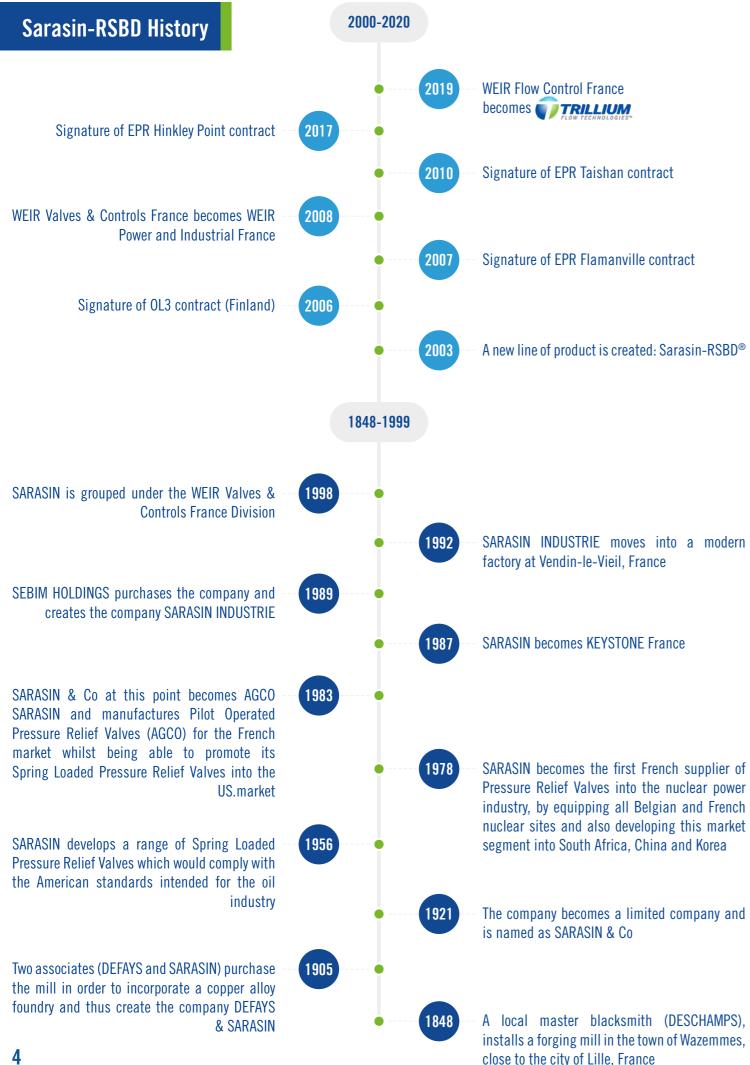
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- Main French electricity company decides to fit French nuclear power plant Residual Heat Removal (RHR) systems with SEBIM valves
- 1975
- Tests at US research center & decision to fit conventional powered ships



French NAVY decides to install SEBIM valves on all conventional military ships





SEBIM® Products

For more than 50 years, SEBIM[®] nuclear pilot operated safety valves have provided high and low overpressure protection on liquid, steam, gas and steam/water mix applications in all types of nuclear reactors (PWR, BWR, CANDU, PHWR, RBMK LWGR, HTGR, etc.)

SEBIM® NUCLEAR PILOT OPERATED SAFETY VALVES BENEFITS :

- Large temperature range of application
- Accuracy of pilot set pressure value with repeatability better than 1%
- Low or high pressure in-situ test during operation for preventive maintenance
- Perfect stability even when flow capacities are well below the maximum rate
- No erosion of sealing faces, no chattering and reduced maintenance
- Non-flowing pilot valve minimises mechanism's rate of ageing Proven perfect reliability
- Compact design, reduced size and weight
- Interfaces (upstream & downstream pipes) customized to special specifications



TSV 2000 - TANDEM SAFETY VALVE

Sizes

4" x 6" or 6" x 2*6" (N4 stage version with 6" double outlet)

Pressure From 10 to 20 MPa (1450 to 2900 PSI)

Temperature High Temperature Applications up to 360°C (680° F)

Applications

> Primary circuit

Features and Benefits

> Unique design for redundant safe closure in over pressure protection of cooling circuits

PRG 2000 - TANDEM SAFETY VALVE

Sizes 4" x 6" or 6" x 2*6" (N4 stage version with 6" double outlet)

Pressure From 10 to 20 MPa (1450 to 2900 PSI)

Temperature High Temperature Applications up to 360°C (680° F)

Applications

> Primary circuit

Features and Benefits

> Unique design for redundant safe closure in over pressure protection of cooling circuits

PRG2000 valves are able to stay opened at very low pressure (8 bars) in emergency situation (feed and bleed)



CSSV 3000 - COMPACT SINGLE SAFETY VALVE

Sizes

Pressure From 1 to 40 MPa (145 to 5800 PSI)

Temperature High Temperature Applications up to 600°C (1100° F)

Applications On all type of nuclear reactors (PWR, BWR, CANDU, PHWR, BMK LWGR, HTGR, etc.) RCS / RHR overpressure protection

- or two phases

CTSV 3000 - COMPACT TANDEM SAFETY VALVE

Sizes

Pressure

Temperature

Applications

- HTGR. etc.)
- mixture lines

Features and Benefits

DN 100 – DN 400 (4"- 16")

Features and Benefits

> Qualified for inside & outside reactor containment > Safety functions during accidental conditions (Feed & bleed) > Excellent operation whatever the type of medium : steam, gas, liquid Prevent LOCA (Loss of Coolant Accident)

DN 100 – DN 400 (4"- 16")

From 1 to 40 MPa (145 to 5800 PSI)

High Temperature Applications up to 600°C (1100° F)

> On all type of nuclear reactors (PWR, BWR, CANDU, PHWR, RBMK LWGR,

> High & low pressure overpressure protection on steam, water, gas or

> Qualified for inside & outside reactor containment > Safety functions during accidental conditions (Feed & bleed)



DSM 3000 - SMALL SIZE REACTOR SAFETY VALVE

Sizes

DN 15 – DN 65 (½" - 2 ½")

Pressure

From 1 to 20 MPa (145 to 2900 PSI)

Temperature

High Temperature Applications up to 600°C (1100° F)

Applications

- > On all type of nuclear reactors (PWR, BWR, CANDU, PHWR, RBMK, LWGR, HTGR, etc.)
- > SMR primary and secondary coolant safety valves

Features and Benefits

- > Leak tightness up to the set-pressure minimises the mechanism's rate of ageing
- > Qualified for inside & outside reactor containment
- > Safety functions during accidental conditions (Feed & bleed)

GVG 3000 - SUPER COMPACT STEAM GENERATOR SAFETY VALVE

Sizes

DN 100 - DN 400 (4"- 16")

Pressure

From 1 to 20 MPa (145 to 2900 PSI)

Temperature

High Temperature Applications up to 600°C (1100° F)

Applications

> Steam generator safety valves for PWR,VVER, EPR & CANDU > Flow rate up to 1600t/h (saturated steam)

Features and Benefits

- > Forged body carbon steel Special material upon request
- > Leak tightness up to the set-pressure minimises the mechanism's rate of ageing
- Soft opening/closing decreases load on surrounding equipment



STARFLOW®

Sizes

Pressure Up to 431 barg (6251 PSIG)

Temperature 270°C to 538°C (454°F to 1000°F)

Applications

- gas lines

Features and Benefits

- > Full lift
- Semi or
- Metal or
- Cast or
- > Carbon.
- stainles

Sizes

Pressure Up to 431 barg (6251 PSIG)

Temperature 196°C to 400°C (320°F to 752°F)

Applications

- - gas lines

Features and Benefits

- > Full lift
- Semi or fu
- > Metal or s
- > Cast or fo
- > Carbon, a
- stainless





15mm to 400mm (1" to 16")

Suitable for all types of nuclear reactors (PWR, BWR, CANDU, PHWR, RBMK, LWGR, HTGR, SMR, etc.) High and low pressure overpressure protection on steam, water and

Nuclear Steam Supply System (NSSS) and balance of nuclear island

	> Flanged,	threaded,	and	welded	
ull nozzle design	connectior	IS			
soft seat	> Available with a damping system to				
orged body	prevent ac	oustic vibrat	ion ph	enomena	
alloy or	in liquid	(alternative	to	hydraulic	
s steel	dampers)				

9 SERIES (WITH FORGED BODY)

15mm to 40mm (½" to 1 ½")

> Suitable for all types of nuclear reactors (PWR, BWR, CANDU, PHWR, RBMK, LWGR, HTGR, SMR, etc.)

> High and low pressure overpressure protection on steam, water and

> Nuclear Steam Supply System (NSSS) and balance of nuclear island

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steel	dampers)			9	

STARSTEAM®

Starsteam[®] uses the large experience return on SEBIM[®] pilot operated pressure relief valves technology :

- No wearing, jamming : Thermoglide[™] guiding, meaning no metal contact in between the discholder (piston) and the guide. This unique design eliminates friction i.e. potential wearing, jamming
- > Response time improvement : The use of the Thermoglide[™] rings improves response times of the valve in both the opening and closing direction
- > Avoid leakage : Stardisc[™] is a proven reliable disc design combined with key materials. The lip of the disc guarantees the perfect tightness due to its flexibility in steam
- Reliable reseating : a spindle loading point lower than the seating surface guarantees repeated and accurate positioning of the disc i.e. a repeatable leaktightness



Services and Training

SPECIAL TOOLS

- Mobil Adjustment and Testing System (MATS) uses latest version of software and highest equipment standard in order to maintain our piloted safety valves
- Operational setting verification can be done on line with or without pressure in the protected system
- > Set pressure checking report is done automatically

SERVICES AND TRAINING

- > Worldwide support for onsite service, annual outage and maintenance
- > Life extension upgrade and expansion
- > Training for Trillium France valves servicing
- Training for expert in system design



Other Trillium Flow Technologies[™] partners with nuclear projects throughout their operational lifecycles

| ATWOOD & MORRILL® | BATLEY VALVE® | BLAKEBOROUGH® | HOPKINSONS® | TRICENTRIC®

Certifications and Map

VENDIN-LE-VIEIL PREMISES

- > ISO 9001
- > ISO 14001
- > OHSAS 18001
- > RCC- M Class 2 & 3 valves
- > ASME I & VIII (UV stamp)
- > HAF604 China

SAINT-VICTORET PREMISES

- > ISO 9001
- > ISO 14001
- > OHSAS 18001
- > RCC-M Class 1,2,3 valves
- > TSSA N285.0 / CSA Z299.2
- > ASME Sect III, Div. 1
- class 1 to 3: Certificates
- of Authorization "NV",
- "NPT" & MO
- > HAF604 China





Over **160** reactors worldwide

Over **1,500** nuclear valves delivered

Over **30,600** reactor year's experience



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